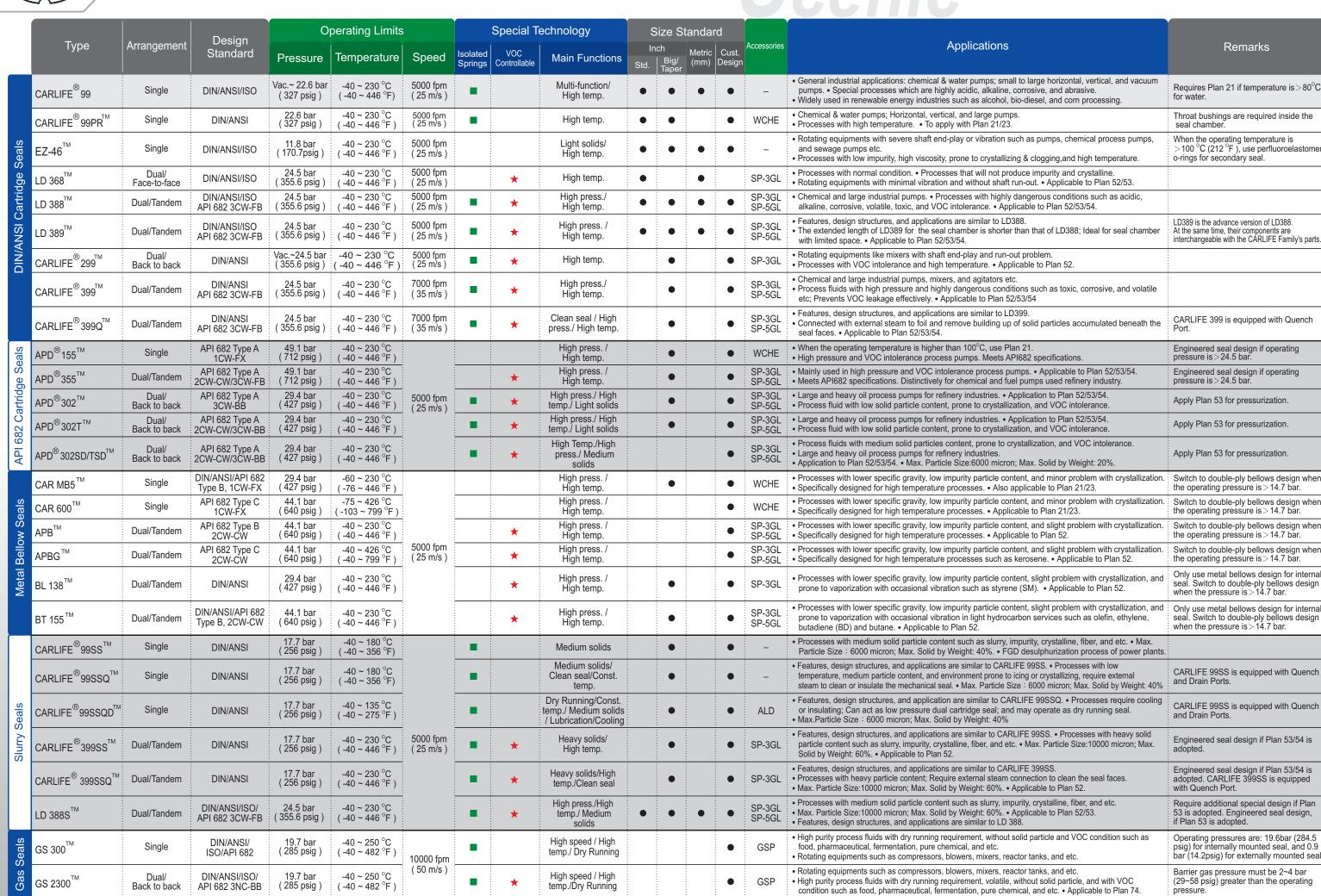


## **SCENIC**® MECHANICAL SEAL SELECTION GUIDELINES



		l	Design	Operating Limits			Special Technology			Size Standard				
	Type	Arrangement	Standard	Pressure	Temperature	Speed	Isolated Springs	VOC Controllable	Main Functions	Inch Std. Big/ Taper	Metric   Cust.	Accessories	Applications	Remarks
	MGS <sup>®</sup> 1000 <sup>™</sup> (MGS 1000 <sup>™</sup> )	Single	-	Vac.~ 3 bar ( 42.7 psig )	-40 ~ 120 °C (-40 ~ 248 °F)	1000 fpm ( 5 m/s )	•		Dry Running/ Lubrication/Cooling	·	• •	ALD	Rotating equipments like mixers with low speed, low pressure, severe shaft run-out and vibration, vacuum, and etc. • Specially designed for high purity processes without VOC condition such as food, pharmaceutical, fermentation, chemical reaction, and etc. • Applicable as dry running seal.	
	MGS <sup>®</sup> 1001 <sup>™</sup> (MGS 1001 <sup>™</sup> )	Single	-	Vac.~ 3 bar ( 42.7 psig )	-40 ~ 120 °C ( -40 ~ 248 °F )	1000 fpm ( 5 m/s )	•		Dry Running/Cooling/ Support /Lubrication		• •	ALD	<ul> <li>Features, design structures, and applications are similar to MGS1000.</li> <li>Applicable as dry running seal.</li> <li>Rotating equipments with severe shaft run-out and vibration; Require additional support.</li> </ul>	MGS 1000 with bearing.
Seals	MGS <sup>®</sup> 2000 <sup>™</sup> (MGS 2000 <sup>™</sup> )	Dual/ Back-to-back	-	Vac ~ 24.5 bar ( 355.6 psig )	-40 ~ 230 °C (-40 ~ 446 °F)	5000 fpm ( 25 m/s )		*	High temp.		• •	SP-3GL	<ul> <li>Rotating equipments such as large mixers or reactor tanks with severe shaft run-out, vibration, vacuum, and etc.</li> <li>High purity process fluids such as food, pharmaceutical, fermentation, chemical reaction, and etc.</li> <li>Applicable to Plan 52/53/54.</li> </ul>	Requires cooling jacket for temperature >120 °C. Requires external flushing during high speed.
ator	MGS <sup>®</sup> 2001 <sup>™</sup> (MGS 2001 <sup>™</sup> )	Dual/ Back-to-back	-	Vac ~ 24.5 bar ( 355.6 psig )	-40 ~ 230 °C ( -40 ~ 446 °F )	5000 fpm ( 25 m/s )	•	*	High temp./ Support		• •	SP-3GL	<ul> <li>Features, design structures, and application are similar to MGS2000.</li> <li>Rotating equipments with severe shaft run-out and vibration; Require additional support.</li> <li>Applicable to Plan 52/53/54.</li> </ul>	MGS 2000 with bearing. Requires external flushing during high speed.
/ Agit	MGS <sup>®</sup> D <sup>™</sup> (MGS D <sup>™</sup> )	Dual/ Back-to-back	DIN 28138	Vac.~ 44.1 bar ( 640 psig )	-40 ~120 °C ( -40 ~ 482 °F )	5000 fpm ( 25 m/s )	•	*	High pressure		•	SP-3GL	<ul> <li>Rotating equipments like mixers with shaft run-out problem, high temperature, and high speed rotor.</li> <li>Processes with high impurity, high viscosity, and prone to crystallization.</li> <li>Applicable to Plan 52/53/54.</li> </ul>	Engineered seal design if operating pressure is > 24.5 bar.
Mixer	MGS ® DC <sup>TM</sup> (MGS DC <sup>TM</sup> )	Dual/ Back-to-back	DIN 28138	Vac.~ 44.1 bar ( 640 psig )	-40 ~ 250 °C ( -40 ~ 482 °F )	5000 fpm ( 25 m/s )	•	*	Cooling / Hightemp. /High pressure		•	SP-3GL	<ul> <li>Features, design structures, and applications are similar to MGS D.</li> <li>Ideal for processes with high temperature; Require cooling.</li> <li>Applicable to Plan 52/53/54.</li> </ul>	MGS D is equipped with cooling jacket. Engineered seal design, if operating pressure is > 24.5 bar.
	MGS <sup>®</sup> DB <sup>™</sup> (MGS DB <sup>™</sup> )	Dual/ Back-to-back	DIN 28138	Vac.~ 44.1 bar ( 640 psig )	-40 ~120 °C ( -40 ~ 482 °F )	5000 fpm ( 25 m/s )	•	*	High pressure/ Support		•	SP-3GL	• Features, design structures, and applications are similar to MGS D. • Rotating equipments with severe shaft run-out and vibration; Require additional support. • Applicable to Plan 52/53/54.	MGS D is equipped with bearing. Engineered seal design, if operating pressure is > 24.5 bar.
	MGS <sup>®</sup> DBC <sup>™</sup> (MGS DBC <sup>™</sup> )	Dual/ Back-to-back	DIN 28138	Vac.~ 44.1 bar ( 640 psig )	-40 ~ 250 °C ( -40 ~ 482 °F )	5000 fpm ( 25 m/s )	•	*	Cooling/Support/ High temp./High press.		•	SP-3GL	<ul> <li>Features, design structures, and applications are similar to MGS DB and MGS DC.</li> <li>Ideal for processes with high temperature; Require cooling.</li> <li>Applicable to Plan 52/53/54.</li> <li>Rotary equipments with severe shaft run-out and vibration; Require additional support.</li> </ul>	MGS D is equipped with bearing and cooling jacket. Engineered seal design, if operating pressure is > 24.5 bar.
	APD <sup>®</sup> 302VK <sup>™</sup> (VK 302 <sup>™</sup> )	Dual/ Back-to-back	API 682 Type A 3CW-BB	29.4 bar ( 427 psig )	-40 ~ 230 °C (-40 ~ 446 °F)	5000 fpm ( 25 m/s )	•	*	High Pressure/High temp./High viscosity		•	SP-3GL SP-5GL	• Features, design structures, and applications are similar to APD 302T. • Used specifically for VIKING®'s viscous gear and screw pumps, API heavy delivery pumps and etc. • Applicable to Plan 52/53/54.	Adopt narrow seal face design.
S	APD <sup>®</sup> 302WL <sup>™</sup>	Dual/ Back-to-back	API 682 Type A 3CW-BB	29.4 bar ( 427 psig )	-40 ~ 230 °C ( -40 ~ 446 °F )			*	High Pressure/ High temp.		•	SP-3GL SP-5GL	<ul> <li>Features, design structures, and applications are similar to APD 302T.</li> <li>Used specifically for Allweiler<sup>®</sup>'s AE/AED series pumps.</li> <li>Applicable to Plan 52/53/54.</li> </ul>	Gland without slot Design.
DM Seals	CAR FBI™	One stage	-	<1 bar (<14.5 psig)	0 ~ 400 °C ( 32 ~ 752 °F )		•		High temp./ Low Temp.		•	GSP	<ul> <li>Low speed rotating equipments like mixers, powder delivery machines, dryers, granulators, grinders, turning valves, and etc.</li> <li>High speed rotating equipments like blowers, centrifuges, and etc.</li> <li>Low pressure fluid or powder delivery processes used in chemical, pulp and paper, semi-conductor, and etc.</li> </ul>	
OD	CAR FBII <sup>™</sup>	Two stages	-	1.47 bar ( 21.34 psig )	0 ~ 400 °C ( 32 ~ 752°F )		•	*	High temp./ Low Temp.		•	GSP	<ul> <li>High speed rotating equipments like blowers, centrifuges, and etc.</li> <li>Low speed rotating equipments like mixers, powder delivery machines, dryers, granulators, grinders, turning valves, and etc.</li> <li>Low pressure and hazardous processes such as volatile, corrosive, and toxic.</li> </ul>	
	WG <sup>™</sup> Series	Single	-	24.5 bar ( 355.6 psig )	-40 ~ 204 °C ( -40 ~ 400 °F )	12000 rpm	•		High Speed / High Pressure		•	-	<ul> <li>High speed and high pressure rotating equipments like gear pumps, API pumps, and compressors.</li> <li>Used in iron and steel, mechanical, chemical, and petrochemical industries.</li> </ul>	May use gear box to regulate the operating pressure at 24.5 bar.
	AB <sup>™</sup> [Gasbag]	-	-	1.96 bar ( 28.5 psig )	-10 ~ 150 °C ( 14 ~ 302 °F )	-			Provisional guard seal		•	-	Use AB airbag principle to block the process fluid during maintenance of the cartridge seal. Can be integrated and installed at the end (toward the process side) of the cartridge seal as a unit.	Inflate AB to block the leakage of the process during maintenance of the seal.After maintenance, deflate AB to activate the device.
evices	Q <sup>™</sup> [Quench Port]	-	API 682	-	-	-			Clean Seal/ Const. temp./ Slurry/ Solids		•	-	<ul> <li>Requires external steam to flush out solid particles produced in the mechanical seal.</li> <li>Used specifically in processes with impurity and low temperature; environmentally prone to icing or insulating, crystallizing, and etc.</li> </ul>	Quench ports are added into the cartridge seal design.
De	QD <sup>TM</sup> [Quench Port+Drain Port]	-	API 682	0.98 bar ( 14.2 psig )	-40 ~ 135 °C ( -40 ~ 275 °F)	5000 fpm ( 25 m/s )			Dry Running/ Const. temp./ Lubrication/ Cooling/ Solids		•	ALD	<ul> <li>Processes require cooling or insulating.</li> <li>Dry running seal applications.</li> <li>Can be used as double cartridge seal but pressurization in the seal must not exceed 0.98bar (14.2psig).</li> <li>Used specifically in processes with impurity, prone to crystallization, solid particles, and etc.</li> </ul>	Quench and Drain ports are added into the cartridge seal design.
	C <sup>™</sup> [Cooling Jacket]		-	_	-	_			Cooling		•	_	Installed on top of the high temperature seal that requires cooling.	Cooling jackets are added into the cartridge seal design.
	ALD 125/250 <sup>TM</sup> [Auto-Lubrication Device]	-	Ex ia IIB T4	4.9 bar ( 71.1 psig )	-20 ~ 60 °C ( -4 ~ 140 °F )	-			Lubrication	Standard specification		-	<ul> <li>Fixed Lubrication supply for special processes such as lubrication in high altitude, dangerous operating environment, and underwater etc.</li> <li>All sorts of operations where occasional or continuous greasing are required such as roll and ball bearings, and etc.</li> <li>Dry running seal applications.</li> </ul>	Built-in grease with the option of Multi-function/ High Load/ High temp./ Food/ High speed/ Specific for Mechanical seal.
	SP-3GL <sup>TM</sup> [3 gallon Buffer/barrier Fluid Reservoir]	-	API 682 ANSI	27.5 bar ( 398.3 psig )	200 °C ( 392 °F )	-		*	Lubrication/ Cooling/	Standard/Optional specification		-	<ul> <li>Cooling and lubricating specifically for double seal.</li> <li>Conform to API Plan 52/53 or ANSI Plan 7352/7353.</li> <li>Processes require the prevention of VOC leakage.</li> </ul>	level switch/ pressure switch etc. Optional
ies ies	SP-5GL <sup>TM</sup> [5 gallon Buffer/barrier Fluid Reservoir]	-	API 682	54 bar ( 782.4 psig )	200 °C ( 392 °F )	-		*	Buffer/ Barrier	Standard/Optional specification		-	<ul> <li>Cooling and lubricating specifically for double seal.</li> <li>Conform to API Plan 52/53.</li> <li>Processes require the prevention of VOC leakage, high temperature, and high heat dissipation efficiency.</li> </ul>	welded joint or removable flange design for under cover of reservoir.
essor	GSP ™ [Gas Supply Panel]	-	API 682	-	-	_		*	Buffer/ Barrier	Standard/Optional specification		_	<ul> <li>Gas supply and adjustment specifically for gas sea and CAR FB series of blower seal.</li> <li>Processes require the prevention of VOC leakage.</li> <li>Applicable to Plan 72/74</li> </ul>	Optional level switch/ pressure switch.
Accé	CS1 <sup>™</sup> [Cyclone Separator]	-	API 682	Max. 63 bar (913.5 psig)	125 °C ( 257 °F )	-			Filter	Standard specification		-	<ul> <li>Processes require filtering of their solid particles or impurities; where specific gravities of their solid particles or impurities are greater than the specific gravities of their fluids.</li> <li>Perrmissible pressure range: 2~8 bar (29~116 psi).</li> <li>Applicable to Plan 31/41.</li> </ul>	Disassemble cyclone separator.
	CS2 <sup>™</sup> [Cyclone Separator]	-	API 682	Max. 63 bar (913.5 psig)	125 °C ( 257 °F )	-			Filter	Standard specification		-	<ul> <li>Processes require filtering of their highly hardness solid particles or impurities; where specific gravities of their solid particles or impurities are greater than the specific gravities of their fluids.</li> <li>Applicable to Plan 31/41.</li> <li>Perrmissible pressure range: 2~8bar (29~116psi)</li> </ul>	Disassemble cyclone separator. Replaceable SIC bushing as an option.
	WCHE <sup>™</sup> [Water-Cooled Heart Exchanger]	-	API 682	14.5 bar ( 210 psig )	95 °C ( 203 °F )	-			Cooling		d/Optional ification	-	Use in mechanical seal Flush Plan 21/22/23/41.     Horizontal or vertical setting is applicable.	Shell: 210 psig @ 200°F Coil: 1500 psig @ 400°F

(Volatile Organic Compound) leakage from contaminating the atmosphere.

★ VOC controllable means that the device has the effect to minimize or prevent VOC (Volatile Organic Compound) leakage from contaminating the atmosphere. cartridge seal and enhance seal lifetime.

- In British standard, Std./ Big/ Taper represent Standard Bore, Big Bore, and Taper Bore respectively.

   If the process pressure exceeds 15 kg/cm2G (14.7 bar) (213.4 psig) or the temperature exceeds 120 °C (248 °F), please consult SCENIC for appropriate seal selection.
- All standard models can be custom modified according to individual process and operating parameters. Please contact SCENIC® for any special design and application.
- The products listed above are used widely in various industrial fields: such as petro chemical refinery, chemical, nuclear, pipeline delivery, renewable energy, pulp and paper, mineral, pharmaceutical, food, steel, semiconductor, electronics, biotechnology, power plant, and wastewater treatment etc.
   We strongly recommend that you consult SCENIC® with your detail information (operating conditions) to ensure proper, suitable, reliable, and safe seal model is selected for you.
- Most of the cartridge seals produced by SCENIC® possess one or more patents. Please respect the intellectual property rights. All information and technical applications covered in this catalogue are to be utilized as guide, reference, and product market purposes only and do not have any effect as a sort of guarantee. • This catalogue is not to be altered or modified without the consent of SCENIC®. • If you have any questions about the products, please contact regional agents/distributors or the SCENIC® headquarters. We will do our best to provide you with excellent technical advices and services. • SCENIC® will update the product information on its web site from time to time. In support of paperless environmental movement, please use the electronic data as much as possible and visit www.scenic-seals.com.



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